

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-761 REV. D
INSTRUCTION FOR CONTINUED AIRWORTHINESS ICA-D412-761 REV. 1
AND INSTALLATION DRAWING D412-761-1 REV. D

REF. TCCA STC: SH09-4
REF EASA STC: 10028917

PURPOSE:

The purpose of this service instruction is to replace the MS16997-22 screw used in the latch assembly with MS16997-24 screw.

CHANGE:

5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD (IIN-D412-761)
52.10 PARTS LIST (ICA-D412-761)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1				X	D412-761-049	ARMREST KIT, LH

IS:

	2				MS16997-24	SCREW
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WAS:

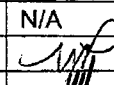
	2				MS16997-22	SCREW
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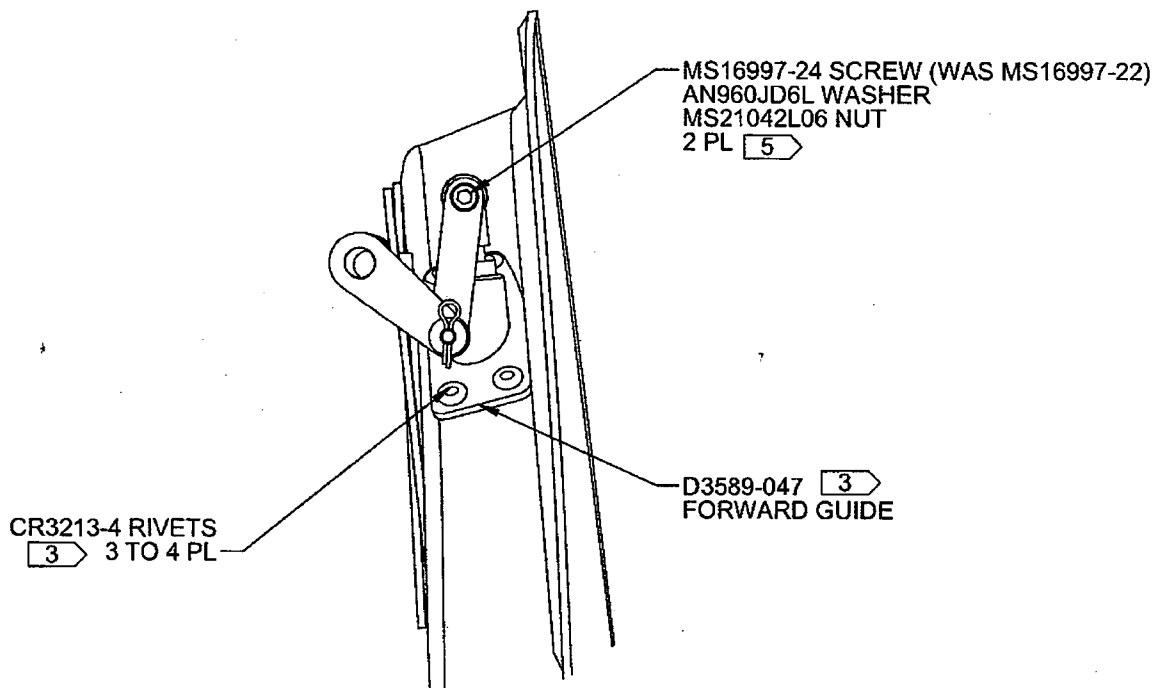
CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 11.10.25
CERT. NO.: SH09-4
ISSUE NO.: 2

A	NEW ISSUE	XDF	11.10.25
REV.	DESCRIPTION	BY	DATE
DESIGN	XDF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	XDF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9580	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SCREW REPLACEMENT	NTS
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VIEW G
(FROM SHEET 7 OF INSTALLATION DRAWING D412-761-1)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

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DRAWN	XDF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9580	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SCREW REPLACEMENT	NTS
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